

**WARNUNG**

**Gefahr des Verlusts der Text-Bild-Zuordnung beim Ausdruck.**

- **Aus technischen Gründen kann derzeit nicht ausgeschlossen werden, dass trotz einwandfreier Darstellung auf dem Bildschirm beim Ausdruck der Zusammenhang von Text und zugehörigem Bild verloren geht.**
- **Wird der Fehler nicht bemerkt, besteht die Gefahr, daß Arbeiten nicht korrekt durchgeführt werden und es dadurch zu Personen- und Sachschäden kommt.**

→ Vergleichen Sie deshalb nach dem Druckvorgang unbedingt die Ausdrucke mit der Bildschirmdarstellung. Korrigieren Sie die Ausdrucke im Fehlerfall so, daß der Inhalt der Bildschirmdarstellung zutreffend wiedergegeben wird.

**WARNING**

**Danger of losing text-figure correspondence when printing out.**

- **For technical reasons, it can currently not be ruled out that the correspondence between text and associated figure can be lost when it is printed out, even though the display on the screen is correct.**
- **If the fault is not noticed, there is the danger that work will not be performed correctly which can cause injury and damage.**

→ Therefore, always compare printouts with the screen display after printing them out. Correct the printouts if they are faulty so that the content of the screen display matches that on the printouts.

**AVERTISSEMENT**

**Risque de perte de la correspondance texte-illustration lors de l'impression papier.**

- **Pour des raisons techniques, il ne peut pas être exclu à l'heure actuelle que, même en cas d'affichage correct à l'écran, la correspondance entre le texte et l'illustration puisse être erronée sur l'impression papier.**
- **Si l'erreur passe inaperçue, on court le risque d'exécuter certaines opérations de manière incorrecte pouvant conduire à des dommages corporels et matériels.**

→ Comparez impérativement pour cette raison les impressions papier avec l'affichage à l'écran. Corrigez-les en cas d'erreur de manière à reproduire correctement l'affichage à l'écran.

**ATTENZIONE**

**Pericolo di perdita dell'abbinamento testo-immagine nella stampa.**

- **Per motivi tecnici non è escluso che, nonostante la rappresentazione sullo schermo risulti perfetta, durante la stampa venga persa la corrispondenza fra testo e relativa immagine.**
- **Se tale difetto non viene rilevato vi è il pericolo che i lavori non siano eseguiti correttamente; ciò può avere come conseguenza lesioni e danneggiamenti.**

→ Per questo motivo, dopo la stampa è assolutamente necessario confrontare le stampe con la rappresentazione sullo schermo. In caso di errore si prega di correggere le stampe, così da garantire la riproduzione esatta della rappresentazione sullo schermo.

**ADVERTENCIA**

**Al imprimir se corre el riesgo de perder la correcta asignación de las figuras al texto.**

- **Por motivos técnicos, por el momento no se puede descartar que, aun siendo correcta la**

imagen que aparezca en la pantalla, al imprimir se pierda la correlación entre el texto y la figura correspondiente.

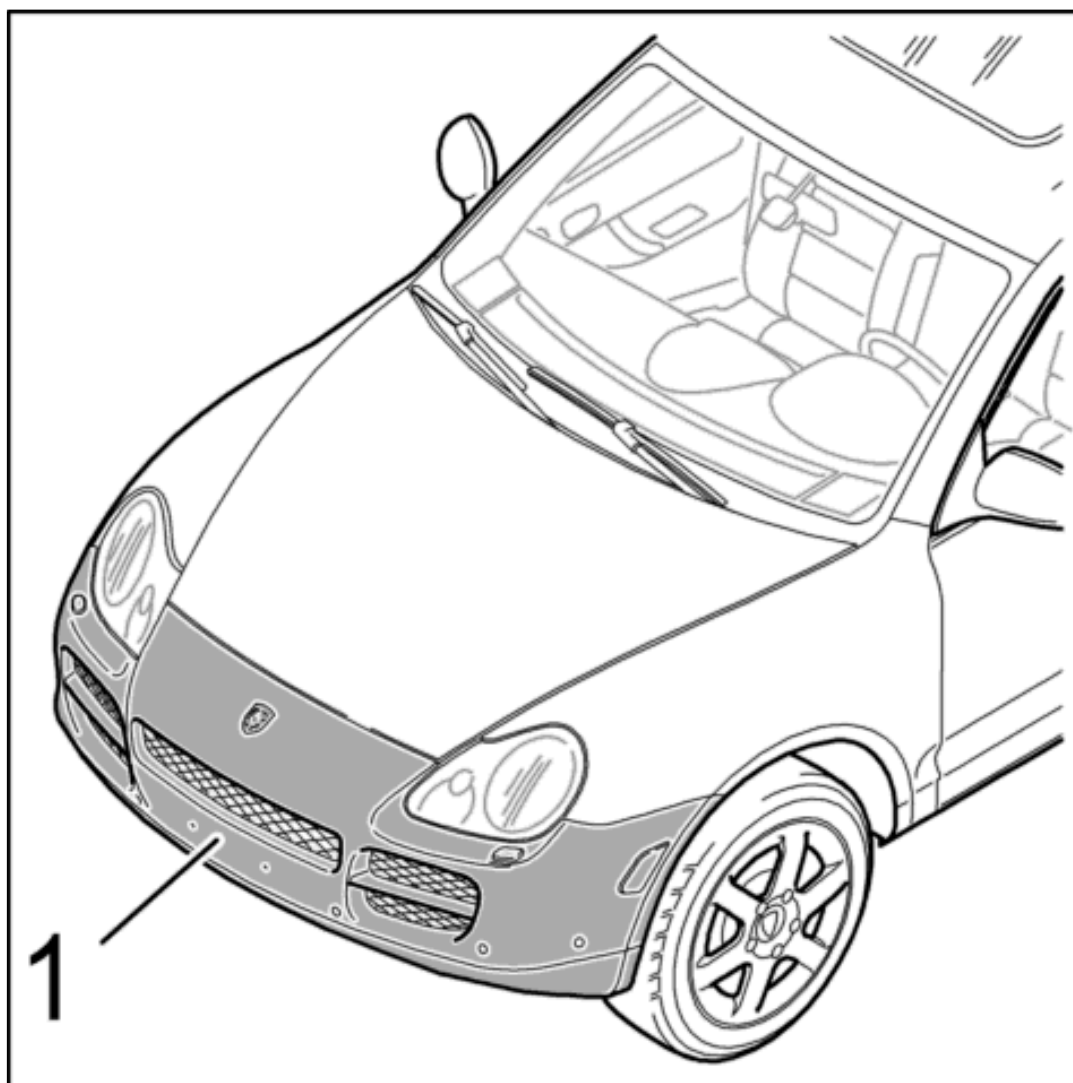
- Si este error pasara desapercibido, existe el riesgo de que los trabajos no se ejecuten de forma correcta y, por tanto, se produzcan daños personales y materiales.

→ Por ello le rogamos que tras el proceso de impresión compare siempre las copias impresas con la imagen de la pantalla. En caso de error, corrija las copias impresas de forma que se correspondan con el contenido de la imagen de la pantalla.

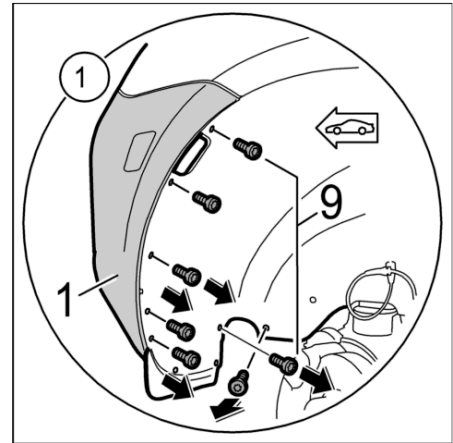
## 63 15 19 Removing and installing front spoiler - as of MY 2003

- [Removing front spoiler](#)
- [Installing front spoiler](#)

### Removing front spoiler



1. Removing main headlight
  - 1.1. → Removing and installing main headlight
2. Releasing wheel housing liner

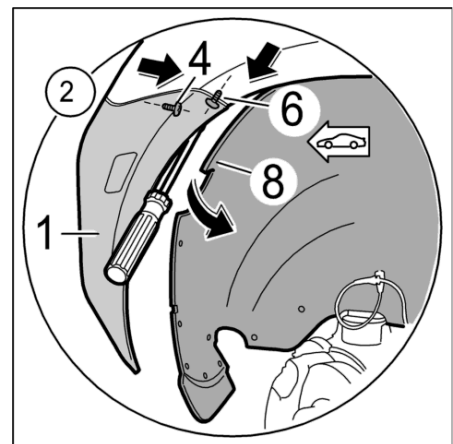


2.1. Unscrew fastening screws **-9-** on the wheel housing liner in the lower area.

3. Unscrewing fastening screws

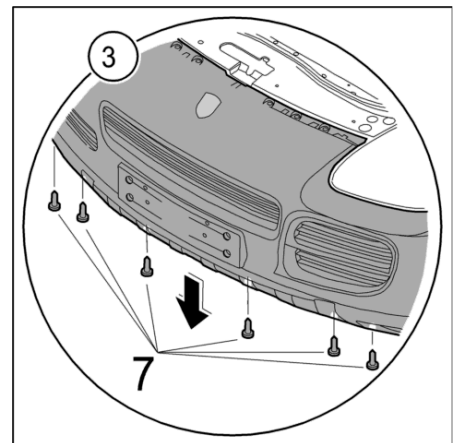
3.1. Lift wheel housing liner **-8-** in the lower area.

3.2. Undo fastening screws **-4, 6-** .



4. Unscrewing fastening screw

4.1. Unscrewing fastening screw **-7-**



5. Unscrewing fastening screw

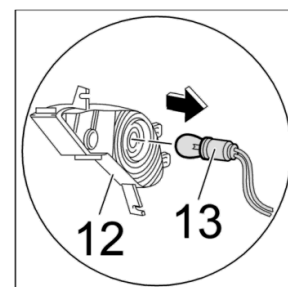
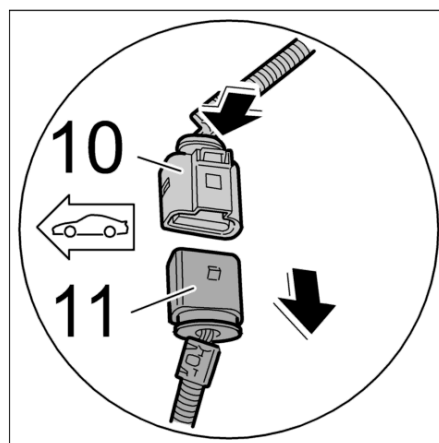
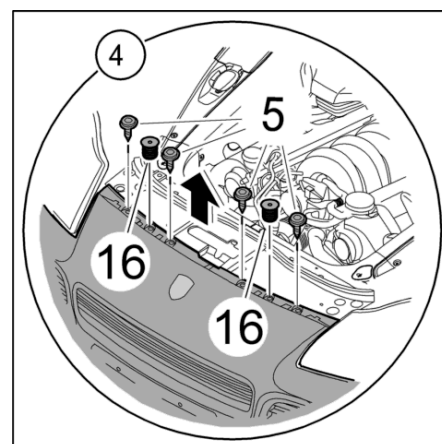
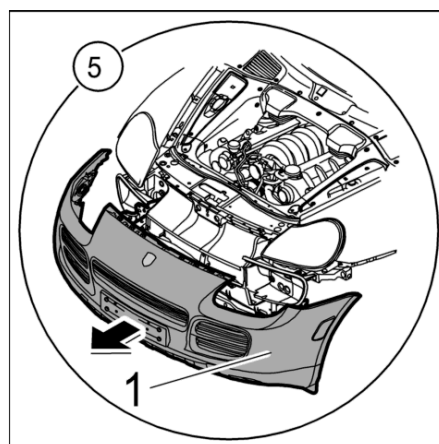
5.1. Unscrew fastening screw **-5-** .

5.2. Using a screwdriver lever the plug **-16-** upwards and then remove.

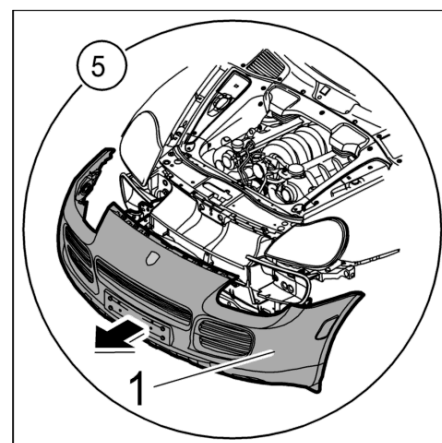
6. Removing front apron with an assistant

6.1. Remove front spoiler **-1-** by pulling it towards the front.

6.2. Pull off bulb holder **-13-** of the side direction indicator **-12-** on both sides.

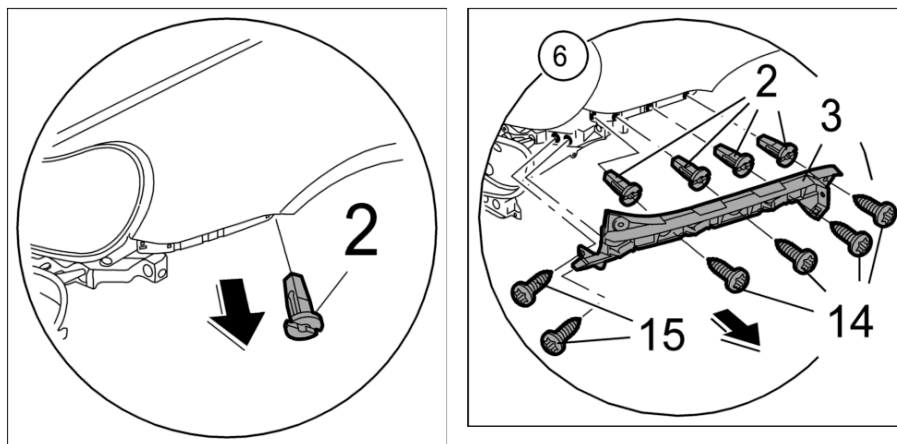


- 6.3. Disconnect right plug connection -10, 11- .
- 6.4. Pull off hose connection on vehicles with headlight cleaning system.
- 6.5. Remove the front spoiler -1- .

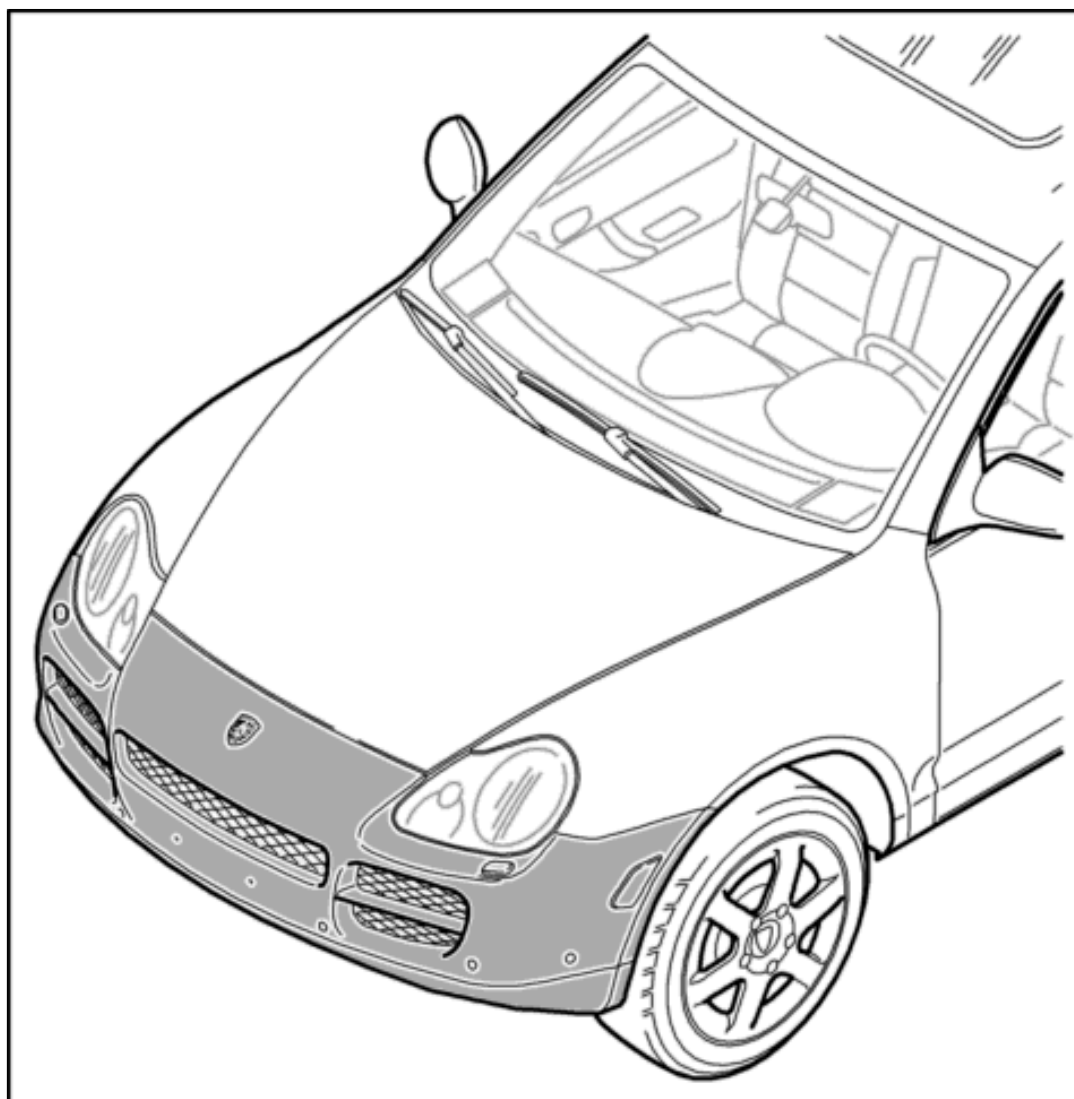


- 7. Remove side guide rails  
**only if subsequent repair work is carried out on the wing**
  - 7.1. Undo fastening screws -14, 15- .
  - 7.2. Remove side guide rails -3- .
  - 7.3. Check expander nuts -2- , unclip and replace if necessary.

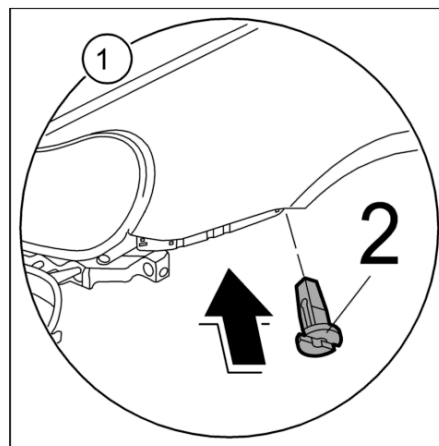
### Installing front spoiler



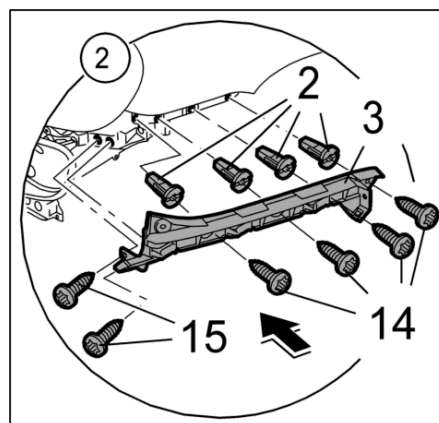
### Installing front apron



1. Installing side guide rails
  - 1.1. Engage expander nuts **-2-** .
  - 1.2. Position side guide rails **-3-** and attach with the top side on a level with the wing profile.
  - 1.3. Screw in fastening screws **-14, 15-** and tighten to the specified torque → **Tightening torque: 2.0 ftlb. +/-0.5 ftlb.** → **Tightening torque: 1.0 ftlb. +/-0.5 ftlb.** .

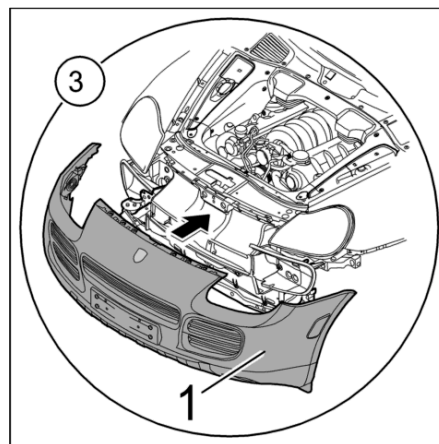


2. Attaching front apron with an assistant

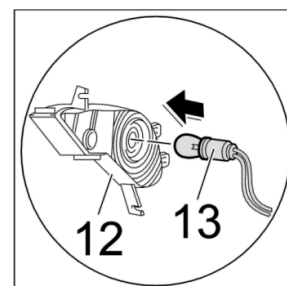


2.1. Position the front spoiler **-1-** .

2.2. Attach hose connection on vehicles with headlight cleaning system.

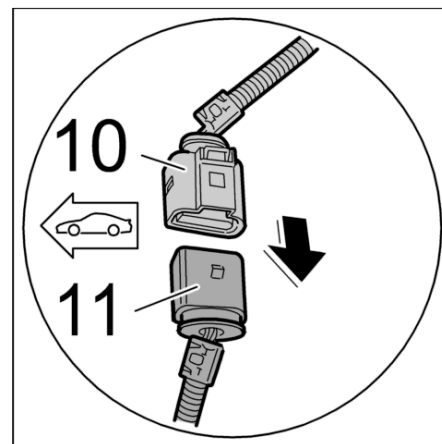
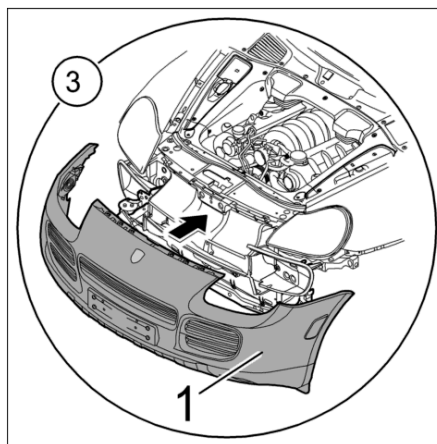


2.3. Connect bulb holder **-13-** of the side direction indicator **-12-** on both sides.



2.4. Connect right plug connection **-10, 11-** .

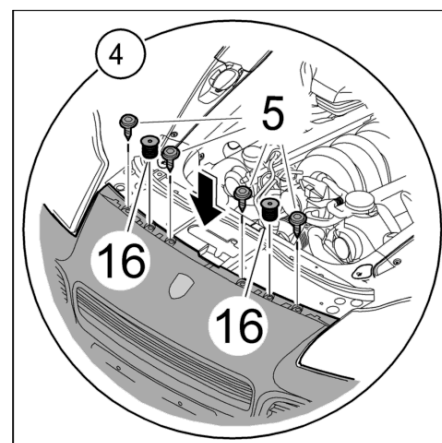
2.5. Insert front apron **-1-** rearwards into the side guide rail.



3. Screwing in fastening screws and fitting plug.

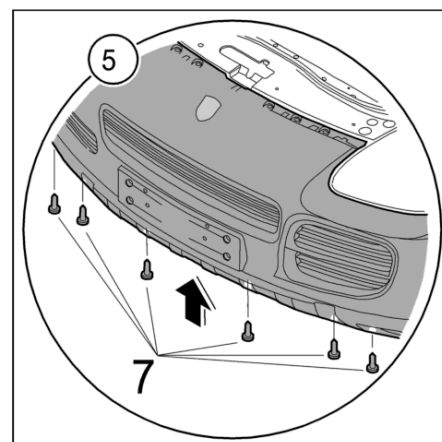
3.1. Screw in fastening screws **-5-** and tighten to the specified torque → **Tightening torque: 2.5 ftlb. +/-0.5 ftlb. .**

3.2. Insert plug **-16-** and push in completely.



4. Screwing in the fastening screws

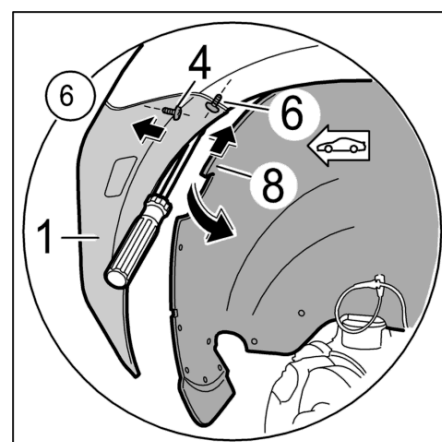
4.1. Screw in fastening screws **-7-** and tighten to the specified torque → **Tightening torque: 3.5 ftlb. +/-0.5 ftlb. .**



5. Screwing in the fastening screws

5.1. Lift wheel housing liner **-8-** in the lower area.

5.2. Screw in fastening screws **-4, 6-** and tighten to the specified torque → **Tightening torque: 2.0 ftlb. +/-0.5 ftlb. .** → **Tightening torque: 2.0 ftlb. +/-0.5 ftlb. .**

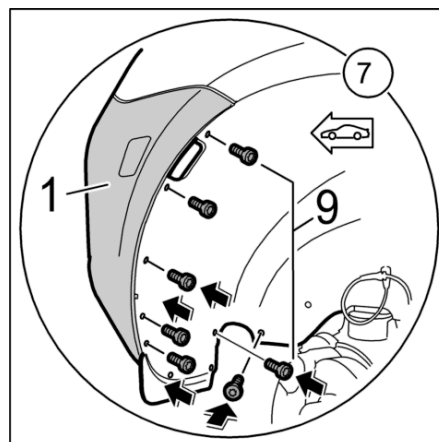


6. Installing wheel housing liner

6.1. Screw in fastening screws **-9-** at bottom section of wheel housing liner and tighten → **Tightening torque: 2.5 (2.0 ftlb.) Nm +/-0.5 (0.5 ftlb.) Nm .**

7. Installing main headlight

7.1. → Removing and installing main headlight

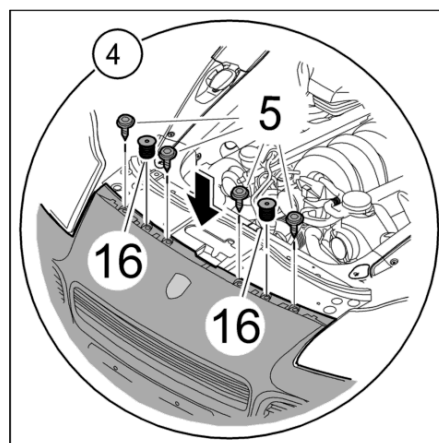


8. Adjusting gap dimensions

8.1. Closing the lid

8.2. Check gap dimensions at cover and headlights.

8.3. If necessary, loosen fastening screws **-5-** and adjust gap dimensions by moving the front apron → **Tightening torque: 3.5 (2.5 ftlb.) Nm +/-0.5 (0.5 ftlb.) Nm .**



9PAAD1, 9PAAD7, 9PAAE1, 9PAAE7, 9PAAF1, 9PAAJ1

as of MY 2003

Country C00, C02, C05, C07, C08, C09, C10, C11, C12, C13, C14, C15, C16, C18, C19, C20, C21, C22, C23, C24, C25, C26, C27, C28, C32, C33, C34, C35, C36, C37, C38, C39, C45, C46, C98, C99